

Receiving Report

Date: 12-8-17
 Supplier: Marmen
 Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Batch No: 127149
 Dart P/O: 17694

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection: DAS N/A
 Work Order: 16 100470 N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 SP

Production/Admin: 12-8-17
 Date
 Received/Costing
 Initial SP

Location _____

Purchase Order Receipt Listing

Friday, August 17, 2012 2:13:43 PM

All Vendors PO ID PO17694 Receipt Dates from 8/17/2012 to 8/17/2012 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID Req	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name											
PO17694	1	VC-MAR001	Marmon/Keystone Canada Ltd.	M304TR0.625W.049 f	8/20/2012 - 8/17/2012	20.00000	DESJ02	\$1.70	0.0000	0	\$34.03
CAD	No			304 RD Tube 0.625 x f .049 Wall				\$34.03	0.0000	0	
	122749										
	2			M6061T6T0.500W.0 f 49	8/20/2012	8/17/2012	200.00000	\$1.90	0.0000	0	\$380.38
	No			6061-T6 RD Tube f				\$380.38	0.0000	0	
	122749										
	3			M6061T6T1.000W.0 f 5	8/20/2012	8/17/2012	24.00000	\$3.92	0.0000	0	\$94.17
	No			6061T6 RD TUBE f 1.00 x .065w				\$94.17	0.0000	0	
	122749										

Total Received Quantity: 244.0000
 Total Qty to Inspect (PO U/M): 0.0000
 Total Reject Quantity: 0.0000
 Total Receipt Value: \$508.59
 Total Balance Due Quantity: 0.0000

All amounts are calculated in domestic currency.



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

PACKING SLIP

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE...: 1
Order : 1120912
Date...: 08/16/2012

SOLD TO:DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	PO17694	
Ordered	Description		Number Pieces	Quantity Shipped	Back Ordered
01 20 /FT	Fax all papers to Linda Lacelle 613-632-1053 STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 5/8 X .049 A213 STS .625 .049 304L Tariff Number: 7304.41.19.90 Cust. part#: M304TR0.625W.049 HT#.....	rev:01/11 GD YT13484 Total...	1 1	20/FT 20/FT	
02 200 /FT	ALUMINUM SMLS TUBE ATS .500 .049 D6061 Tariff Number: 7608.20.00.00 Cust. part#: M6061T6T0.500W.049 HT#.....	F00010483 Total...	17 17	204/FT 204/FT	
03 24 /FT	ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.00 Cust. part#: M6061T6T1.000W065 HT#.....	F00013691 Total...	2 2	24/FT 24/FT	

No. of Edls/Pieces

1 / 0

Total Weight.....:

26

Customer#:



A Marmon Distribution Services / Berkshire Hathaway Company

08/16/2012 11:10 450-641-2153 MARMON/KEYSTONE
 049-049-3044 * YT13484 * 1000667 * BN2641 * 3/1/2012



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL-PALACE MILL TEST CERTIFICATE

ISO9001:2008 ; PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2012/1/21

CUSTOMER: MARMON/KEYSTONE CANADA INC.

PONO: BN2641

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 400 GRIT

CHEMICAL CONTENTS (Wt%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr	
SPECIFICATION	<0.035	<2.00	<0.040	<0.030	<0.75	8.0-12.0	18.0-20.0	
RESULTS (LADLE)	0.025	0.77	0.038	0.008	0.37	8.08	18.11	

PHYSICAL PROPERTIES

Dimensions	Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T.S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST 10 E426 (100%)
0.625 (incht) 0.049 (inch)	P11-12-62	250	691	295	695	60.5	OK	OK	75	OK (DRILLED HOLE)

REMARKS:
 AS PER ASTM A213-10a/ASME SA213-10
 WALL THICKNESS TOLERANCE AS PER ASTM A269-10
 IN COMPLIANCE TO NACE MR0175-2003
 IC TEST TO ASTM A262 PRACTICE E
 SOLUTION HEAT TREATMENT :1050°C X 1.5hr/min
 NO WELD REPAIR WAS PERFORMED
 FREE FROM MERCURY CONTAMINATION
 COUNTRY OF ORIGIN: CHINA
 MILL TEST CERTIFICATE TO EN 10204/3.1
 INVOICE NO: YK-12-01-53

QC REVIEWED

D
100%
OK

MAR 6 2012
MANAGER OF QUALITY ASSURANCE DEPARTMENT

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
61-17139-1		AT/1.065/734		Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
607344	001	01/04/2012	F00013691	6061	T6		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DIA/TTHKNS:	WIDTH:	LENGTH:		
644.000 LB	239.000 PCS	602261			12.000 FT		
SHIP TO:				SOLD TO:			
MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA				MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (ksi)	VTS (ksi)	ELONG%	HARDNESS	CONDUC.	BEND
F00013691	0001	1	44.1	40.8	14.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D69692	.62	.33	.23	.06	.96	.07	.05	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
 OD: 1.000"; Wall: 0.065"; Round
 AMS-4082P ASTM-B210-04 WW-T-700/6F
 WE TAKE EXCEPTION TO PARA. 5.2.1.. Per AMS-4082P, WAS NOT OILED.
 THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
 CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
 WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B.
 COMPLIES TO DIN EN 10204 JAN 2005
 COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
 No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

Plant Serial: 00022755
 Kaiser Order Number: 607344
 Line Item: 001

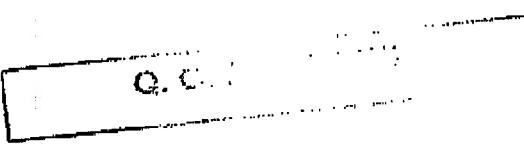
KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

*Brett J. Yeh***CERTIFIED TEST REPORT**<http://Online.KaiserAluminum.com>**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Alex Yeh, Quality & Technology Manager

Alex Yeh Q.C.

KAISER
ALUMINUM
FABRICATED PRODUCTS

**KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226**

*Best in
Class*

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

CUSTOMER PO NUMBER: 61-13674-2		CUSTOMER PART NUMBER: AT7.5.049/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe			
KAISER ORDER NUMBER: 206785	LINE ITEM: 002	SHIP DATE: 01/03/2011		KAISER LOT NUMBER: F00010483	ALLOY: 6061	TEMPER: T6	
WEIGHT SHIPPED: 624.000 LB	QUANTITY: 635.000 PCS	BL NUMBER: 20B635		DIA/MID/THKNS:	WIDTH:	LENGTH:	 12,000 FT
SHIP TO: MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA				SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%TACS	BEND
F00010483	0001	1	43.7	40.5	14.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Be	Cu	Mn	Mg	Cr	Zn	Tl	Pb	Bi	Zr	Ba	Tot
Maximum	0.50	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68734	.64	.30	.22	.05	1.00	.07	.04	.02	.00	.00	.00	.00	.02

Pta

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00009121

Kaiser Order Number: 206785

Line Item: 002

Page 1 of 2

Page 1 of 2
ATS .500 .049 06061 +6

અનુભવ કરાયાની
અનુભવ - ૪૦

103

INT.
NO. I.

03/28/20
M/K Ord
C.P.O.s
C PARTS



KAI SER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAI SER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 0.500"; Wall: 0.049"; Round 0
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. PER AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

DAS
16
9-8
21/09/10

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00009121

Kaiser Order Number: 206785

Line Item: 002

Page 2 of 2

03/28/2011	From: MARMON/KEYSTONE CORPORATION	To: OR. REFS:	SLSPRS#:	INIT. ::	C PART#
					CIP, Q, S,
					M/K ORG



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17694

Purchase Order Date 8/15/12

PO Print Date 8/15/12

Page Number 1 of 2

Order From :

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

VC-MAR001

Contact Name 800 361 8142
Vendor Phone 450 641 4357
Vendor Fax
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr 10127-2607
Tax Resale Nbr
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
Cal 10/8

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
		Vendor Part Number					
1	M304TR0.625W.049	304 RD Tube 0.625 x .049 Wall	8/20/12	✓ 20.00	TST ground	\$1.7000	\$34.00
		Special Inst:	Yes	f			
2	M6061T6T0.500W.049	6061-T6 RD Tube .500 .049W	8/20/12	✓ 200.00	TST ground	\$1.9000	\$380.00
		Special Inst:	Yes	f			
3	M6061T6T1.000W065	6061T6 RD TUBE 1.00 .065W	8/20/12	✓ 24.00	TST ground	\$3.9200	\$94.08
		Special Inst:	Yes	f			

Change Nbr: 1

Change Date: 8/15/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required YES NO

[Handwritten signature]
08/15/12

SP 12-8-17



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17694**

Purchase Order Date 8/15/12
PO Print Date 8/15/12

Page Number 2 of 2

Order From : VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name
Vendor Phone 800 361 8142
Vendor Fax 450 641 4357
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Special Inst: MATERIAL: 6061-T6 OR 6061-T62
SEAMLESS TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8

PO Total:

\$508.08

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

SP128-17

Change Nbr: 1 Change Date: 8/15/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO